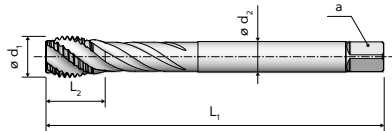



**A59 S**  
 TiCN

DIN 5156



UTILISATION - VITESSE DE COUPE m/min

ISO	MG	A59 S NEUTRE	A59 S VAP	A59 S TiN	A59 S TiCN
P	P.2	● 15-20	● 15-20	● 25-30	● 25-30
	P.3	● 12-15	● 12-15	● 20-25	● 20-25
	P.4	● 10-12	● 10-12	● 15-20	● 15-20
	P.5			● 5-10	● 5-10
	P.7			● 8-10	● 8-10
M	M.1			● 8-10	● 8-10
K	K.2	● 12-15	● 12-15	● 20-25	● 20-25
N	N.3	● 15-18	● 15-18	● 25-30	● 25-30
	N.6	● 15-18	● 15-18	● 25-30	● 25-30



G	P	Ød <sub>1</sub>	L <sub>1</sub> js 16	L <sub>2</sub>	L <sub>3</sub>	Ød <sub>2</sub> h9	a h12	z		A59 S TiCN
	[Sp/1"]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[-]	[mm]	
1/8"	28	9,728	90	17	-	7	5,5	3	8,8	●
1/4"	19	13,157	100	23	-	11	9	4	11,8	●
3/8"	19	16,662	100	23	-	12	9	4	15,25	●
1/2"	14	20,955	125	29	-	16	12	5	19	●
5/8"	14	22,911	125	29	-	18	14,5	5	21	●
3/4"	14	26,441	140	29	-	20	16	5	24,5	●
7/8"	14	30,201	150	32	-	22	18	5	28,25	●
1"	11	33,249	160	34,5	-	25	20	5	30,75	●
1 1/8"	11	37,897	170	34,5	-	28	22	5	35,5	
1 1/4"	11	41,91	170	34,5	-	32	24	5	39,5	
1 1/2"	11	47,803	190	37,5	-	36	29	6	45,25	